The HSD uses a high-chrome iron casting for the impeller and agitator as it has been designed specifically for draining sandcarrying water in foundation or similar works. This compact dewatering pump also features a 550 watts output motor which provides extra margin in its motor output for use in exacting conditions.

Vortex Impeller
The "high-gap structure" minimizes impeller lock caused by sand building up in the pump. Also, the high-chrome iron casting is highly resistant to wear.

Agitator
The high-chrome iron cast agitator makes sure that sand-
 carrying water is powerfully stirred.

## Easy Maintenance

The pump section can be disassembled with just a 13 mm wrench, ensuring that maintenance is performed efficiently.

## Spiral Casing

This casing is designed to allow sand-carrying water to pass efficiently through the pump.

## Stand

Provides a stable attitude for operation on soft ground bases.


Weight: 15 kg Light, Strong Design

[^0]Features

## Anti-wicking Block

Gaps between lead cores are sealed to prevent ingress of water into the motor caused by water traveling along lead cores by capillary action.

OIL LIFTER (patent pending)
The OIL LIFTER mechanism functions to supply oil to the top seal faces even if the lubricant in the oil chamber falls below the rated value, and to stably lubricate and cool the seal faces. This unique mechanism helps extend the service life of the mechanical seal.


Major Standard Specifications

| Item Discharge bore size |  |  | 50 |  |
| :---: | :---: | :---: | :---: | :---: |
| Pumping liquid | Type of liquid |  | Sludge, slurry, liquids containing sand and mud |  |
|  | Liquid temperature |  | $0 \sim 40^{\circ} \mathrm{C}$ |  |
| Pump | Components | Impeller | Vortex type (Semi-vortex pump design) |  |
|  |  | Shaft seal | Double mechanical seal |  |
|  |  | Bearing | Double shielded pre-lubricated ball bearing |  |
|  | Materials | Impeller | Chromium iron casting |  |
|  |  | Casing | Ductile iron casting |  |
|  |  | Shaft seal (Mechanical seal) | Top seal face: Ceramic + Carbon Bottomseal face: Ceramic + Silicon Carbide |  |
| Motor | Type, poles |  | Dry-type submersible induction motor, 2-pole |  |
|  | Insulation |  | Class E |  |
|  | Phase/Voltage |  | Single-phase/110V, 220V, $230 \mathrm{~V}, 240 \mathrm{~V}$ |  |
|  | Motor protector (Built-in) |  | Circle thermal protector |  |
|  | Lubricant |  | Turbine oil (ISO VG32) |  |
|  | Mate-rials | Frame | Aluminium die casting |  |
|  |  | Shaft | Stainless steel \#403 |  |
|  |  | Cable | PVC Sheath cable (Standard) |  |
| Discharge connection |  |  | Hose coupling made of Aluminum (Standard) |  |
| Standard Accessories |  |  |  | Optional |
| - Cabtyre cable $\cdots \cdots \cdots \cdot 1 \mathrm{pc}$ |  |  |  | Specifications |
| - Hose coupling |  |  |  | - Extended cable |
| - Hose band |  |  |  | - Special paint |

Perfoemance Curves


Standard Specifications $50 / 60 \mathrm{~Hz}$

| Model | Discharge <br> Bore <br> $(\mathrm{mm})$ | Motor <br> Output <br> $(\mathrm{kW})$ | Phase | Max. <br> Head <br> $(\mathrm{m})$ | Max. Flow <br> Rate <br> $\left(\mathrm{m}^{3} / \mathrm{min}.\right)$ | Starting <br> Method | Std. Cable <br> Length <br> $(\mathrm{m})$ | Weight <br> $(\mathrm{kg})$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HSD2.55S | 50 | 0.55 | Single | 13.2 | 0.22 | Capacitor <br> Run | 5 | 15 |

Dimensions Unit: mm

C.W.L. : Continuous Running Water Level
-Dry weight of the pump excluding cable.

We reserve the right to change the specifications and designs for improvement without prior notice.

## TSURUMI <br> MANUFACTURING CO.,LTD.

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[^0]:    Application
    For draining sand and silt laden water in general construction work and building foundation work

